# SECTION 10

TRANSFORMER INSTALLATIONS

# TRANSFORMERS – GENERAL

Our general policy on transformer sizes and types are listed on page 10 - 3 and our general policy on U/G vs. O/H and services voltage is discussed on page 1-1. We have now standardized on a low loss transformer design as dictated by our high cost of generation (re losses) and in keeping with international environmental and energy conservation standards.

The low loss transformers are heavier because of the increase in the amount of core steel and winding material required to reduce losses; however, to compensate for this we have reduced the recommended size for three phase banks and will encourage U/G wherever possible.

# **CALCULATING TRANSFORMER LOADS**

The KVA and/or Amperes load is calculated, for any voltage, using the following formulae:-

 $\mathbf{KVA} = \underline{\text{Amperes x Voltage}} \\ 1000$ 

**Amperes** =  $\frac{\text{KVA x } 1000}{\text{Voltage}}$ 

**KVA** =  $\frac{\sqrt{3} \text{ x Amperes x Voltage}}{1000}$ 

Amperes =  $\frac{\text{KVA} \times 1000}{\sqrt{3} \times \text{Voltage}}$ 

	Transformer – Full Load Amperes							
Single Phase Three						e		
KVA	Amp	oeres	KVA	KVA Amperes				
	H.V.	240V		H.V.	240V	208V	480V	
10	1.4	42	75	3.5	180	208	90	
15	2.1	63	112	5.2	269	311	135	
25	3.5	104	150	7.0	361	416	180	
37.5	5.2	156	225	10.4	541	625	271	
50	7.0	208	300	14.0	722	833	361	
75	10.4	312	500	23.0	1203	1388	601	
100	14.0	416	750	35.0			902	
167	23.0	696	1000	46.0			1203	
250	35.0	1042	1500	69.0			1804	
333	46.0	1388	2000	92.0			2406	

# THREE PHASE: OPEN WYE – OPEN DELTA NO NEW INSTALATIONS MAINTENANCE ONLY

Many of our services consist of a large single-phase load (120/240V) and a small three-phase load (240V); these are normally serviced with a two transformer, three-phase bank (closed delta, open delta). Both transformers carry the three-phase load and one carries the single-phase load. When using a open wye, open delta, each transformer is required to carry 58% of the three phase load. The transformers are normally referred to as the <u>power</u> transformer (carries three phase load only- smaller transformer and the <u>lighting</u> transformer (carries single phase load in addition to the three phase load – larger transformer).

For example, if a service is required to carry a single phase load of 28 KVA and a phase load of 11 KVA, the required transformer sizes are:-

	Large TFMR	Small TFMR
Single Phase	28 KVA	-
Three Phase (0.58 x 11)	6.4 KVA	6.4 KVA
Total Load	34.4 KVA	6.4 KVA
Actual TFMR SIZE	37.5 KVA	10.0 KVA

Another example – assuming a three-phase load requirement (customer) of 203 amperes, 37 amperes and 203 amperes, the transformer sizes can be determined as follows:

(a) The three phase load is 37 amperes;

$$KVA = \frac{\sqrt{3} \text{ x amperes x voltage}}{1000} = \frac{\sqrt{3} \text{ x } 37 \text{ x } 240}{1000} = 15.4$$

When using two transformers the requirement is  $0.58 \times 15.4 \text{ KVA} = 8.9 \text{ KVA}$  for each of the two transformers. Therefore a 10 KVA is adequate for the power transformer.

(b) The single-phase load is 203 amperes, less the three-phase load of 37 amperes (203 - 37 = 166 amperes).

$$KVA = \frac{\text{amperes x voltage}}{1000} = \frac{166 \text{ x } 240}{1000} = 39.8$$

(c) The lighting transformer size is now:- Single phase -39.8 KVA, plus three phase -8.9 KVA = 48.7 KVA.

The <u>power</u> transformer (three phase) size is 10 KVA (load = 8.9 KVA) and the <u>lighting or load</u> transformer size if 50 KVA (8.9 KVA + 39.8 KVA = 48.7 KVA).

Since our smallest size transformer is 15 KVA (there may be some older 10KVA's available) we will have to use a 15KVA for the power transformer; a 50 KVA transformer is satisfactory for the <u>lighting</u> load, however, if additional capacity is required for growth, a 75 KVA will have to be used – now our bank size is a 15 KVA and a 74 KVA.

When calculating the load (KVA) for an existing three-phase (two transformer) bank, use the lighting transformer leg with the higher ampere reading.

# **LOCATING TRANSFORMERS ON THE POLE**

The location of the transformer(s) on certain structures has an effect on the integrity of structure. Large single-phase transformers should never be placed on the side of a structure but rather on the front of the structure; the location of small transformers is not so important.

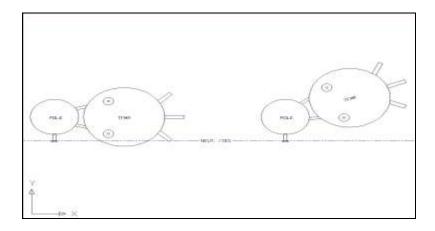
The overturning moment resulting from installing the transformer on the side of a pole is substantial; the resulting moment from a 167KVA transformer Is equivalent to the pressure of a 45MPH wind on a single phase structure with 2/0 conductor. Unlike wind the overturning moment due to the transformer is continuous and in most cases will cause the pole to lean – which in turn will increase the overturning moment.

In some cases where the transformer tank is long or the space on the pole is not as per standards, we may want to lower the transformer location; the overturning moment can be minimized by installing the transformer off line, enough to clear the neutral or the neutral and secondary conductors. The clearance from the transformer tank to the neutral can be minimal as both are at ground potential; however the clearance from the transformer tank to the secondary conductors must be a minimum of 6 inches. With guyed structures (type B) it is normally quite practical to lower the transformer location and maintain the required clearance to the secondary conductors.

The bottom of the transformer shall not be less than 24'0" from the ground on any structure with communication attachments.

It is a good practice to use only type "A", "B" and "DE" structure types for transformer installations. The installation of transformers on structures type "DV" structures require working around working clearances, guys, cutouts, etc and not recommended.

It is also a good practice to minimize the number of HV connections at a structure; limit the structure to either a HV tap or transformer(s), preferably not both. Although we cannot determine the location of a primary tap, we normally have alternatives for the transformer location, particularly single phase installations.



# **TRANSFORMER TYPES**

Our specifications call for an internal arrester in all pole-mounted transformers. We do however have number of older transformers with no internal arrester; these transformers will require an external lightning arrester. All pad-mounted transformers will be protected by a lightning arrester at the cable dip.

The standardized size and type of single-phase transformers are:

Single Phase Transformers SIZE (KVA) TYPE AND VOLTAGE						
Pole Mounted Transformers Padmount Transformers						
120/240V	227/480V	120/208V	120/240V			
15			25			
25	25	25				
37.5	37.5	37.5				
50	50	50	50			
75	75	75	75			
100	100	100	100			
*167			167			
*250			250			

<sup>\*</sup>Existing but not recommended for future Three Phase banks.

	Three Phase Dead Front – Pad Mounted Transformers SIZE (KVA) TYPE AND VOLTAGE						
240/120 Volt For Maintenance only							
Loop	Loop	Loop					
-	75	-					
225	225	225					
300	300	300					
500	500	500					
		1000					
		1500					
		2000					

### **TRANSFORMER INSTALLATIONS**

Our overhead three phase transformer bank installations will generally be limited to 300KVA (3-100 KVA's); Open delta banks should be limited to 167 KVA for the lighting transformer.

Pad mounted transformers will generally be used for all three phase loads of 300~KVA and larger; 120/208~&~240/120 volt services are limited to 500~KVA. Our preferred voltage for three phase services, 300~KVA and larger 277/480~volt.

Transformer Lead Size					
Transformer	ansformer Primary Secondary Lead Transformer				
Rating (KVA)	Lead	Neutral	Hot	Ground	
10 To 50	#2 SDBC	1-4/0 AAC	1-4/0 AAC	#2 SDBC	
		Insulated	Insulated		
75 & 100	#2 SDBC	1-4/0 AAC	2-4/0 AAC	#2 SDBC	
		Insulated	Insulated		

Fuse Link and Current Limiting Fuse				
Transformer Rating	Fuse Size (7200/1,500 Volts)			
KVA	Fuse Link	CLF		
10	1.4 SF	12 K		
15	2.1 SF	12 K		
25	3.5 SF	12 K		
37.5	5.2 SF	12 K		
50	7.0 SF	12 K		
75	10.4 SF	25 K		
100	14.0 SF	25 K		
167	21.0 SF	40 K		
250	32.0 SF	40 K		
333	46.0 SF	40 K		

Transformer Weight & Height – Pole Mounted					
Rating KVA	Weight Range (lbs)		Height Range (lbs)		
	Standard Loss	Low Loss New	Older Types	Low Loss New	
	Older Types	Std.		Std.	
10					
15					
25					
37.5					
50					
75					
100					
167					
250					

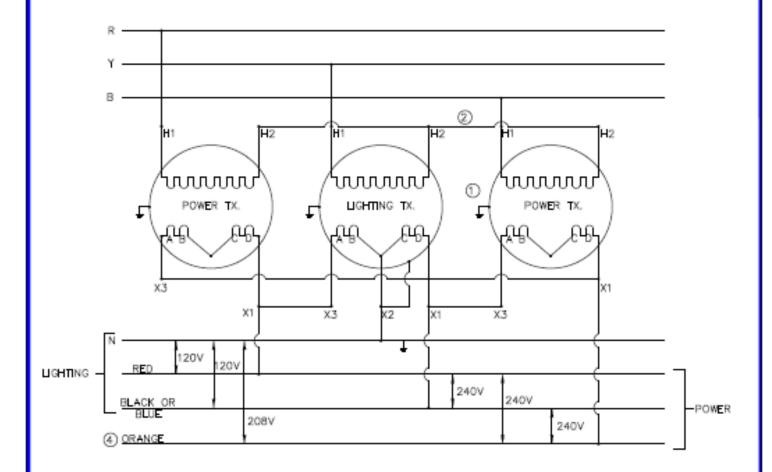
# GUIDELINES FOR FUSING PROTECTION OF **DISTRIBUTION TRANSFORMERS**

<u>SINGLE-PHASE TRANSFORMERS</u> (Polemounted or padmounted, in 1-phase or 3-phase applications)

Tx. Size	Fuse size	Fuse Type	A.B. Chance	CUC Stock
(kVA)	(Amps)		Catalogue Number	Number
15	2.1	SloFast	M2D1SFA23	LIN 374 000 11
25	3.5	SloFast	M3D5SFA23	LIN 374 000 12
37.5	5.2	SloFast	M5D2SFA23	LIN 374 000 15
50	7.0	SloFast	M7D0SFA23	LIN 374 000 19
75	10.4	SloFast	M10D4SFA23	LIN 374 000 20
100	14.0	SloFast	M14SFA23	LIN 374 000 17
167	21.0	SloFast	M21SFA23	LIN 374 000 18
250	32.0	SloFast	M32SFA23	LIN 374 000 13
333	50.0	T	M50TA23	LIN 372 000 02

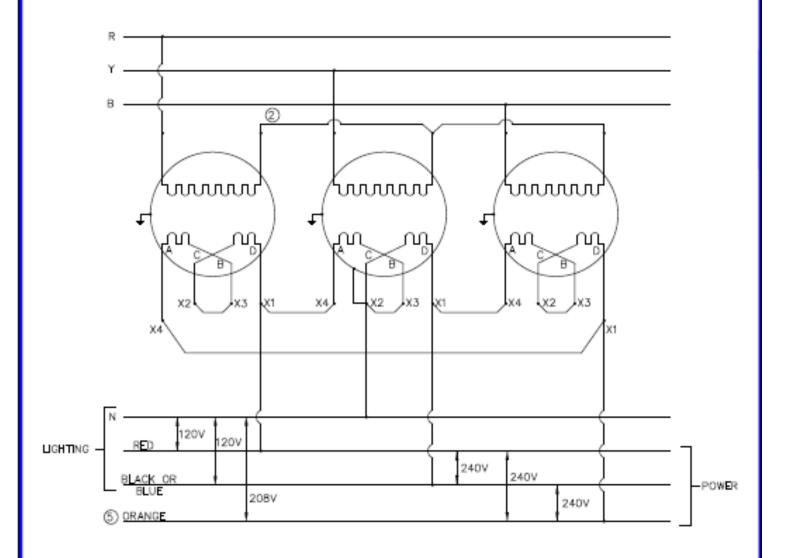
# THREE-PHASE TRANSFORMERS

Tx. Size	Fuse size	Fuse Type	A.B. Chance	CUC Stock
(kVA)	(Amps)		Catalogue Number	Number
150	7.0	SloFast	M7D0SFA23	LIN 374 000 19
225	10.4	SloFast	M10D4SFA23	LIN 374 000 20
300	14.0	SloFast	M14SFA23	LIN 374 000 17
500	21.0	SloFast	M21SFA23	LIN 374 000 18
750	32.0	SloFast	M32SFA23	LIN 374 000 13
1000	50.0	T	M50TA23	LIN 372 000 02
1500	80.0	T	M80TA23	LIN 372 000 03
2000	100.0	T	M100TA23	LIN 372 000 04

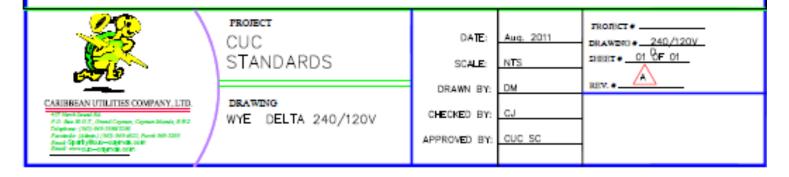


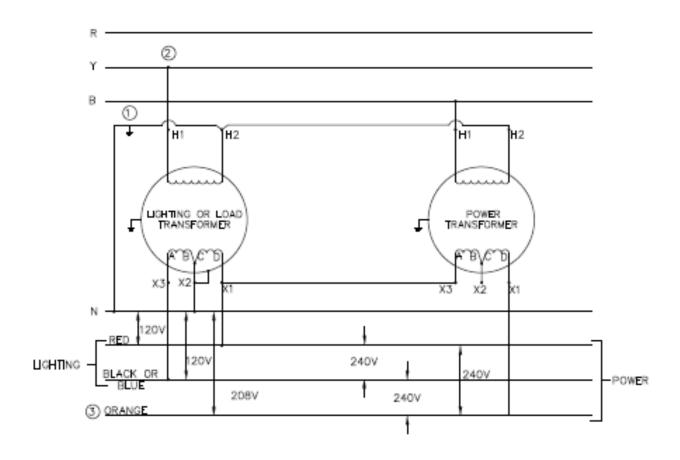
- INDICATES A CONNECTION TO THE POLE GROUND.
- THE PRIMARY NEUTRAL CONNECTION SHOULD NOT BE GROUNDED.
- TRANSFORMER RATING 7200-120/240 VOLT.
- SECONDARY 208V "HIGH" LEG IS DESIGNATED ORANGE IN ACCORDANCE WITH THE NEC. SECTION 230—56.
- FOR TRANSFORMERS WITH FOUR EXTERNAL SECONDARY BUSHINGS SEE DIAGRAM PG. 10-10.
- ADDITIVE POLARITY SHOWN; FOR INDIVIDUAL TRANSFORMERS WITH A SUBTRACTIVE POLARITY INTERCHANGE THE X1 AND X3 CONNECTIONS FOR THAT TRANSFORMER.





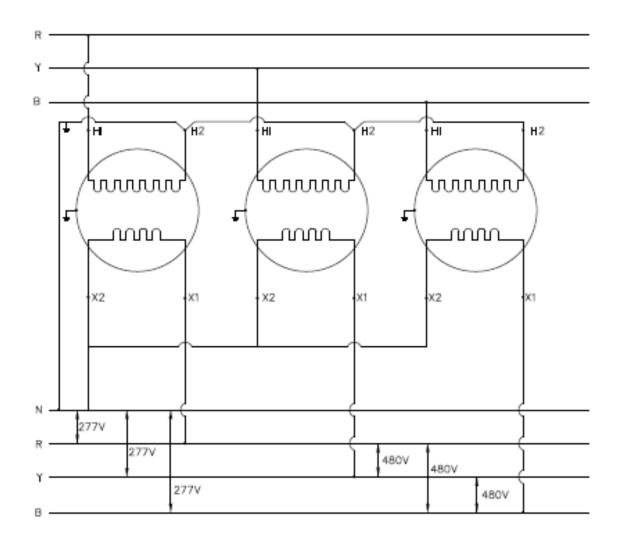
- INDICATES A CONNECTION TO THE POLE GROUND.
- 2. THE PRIMARY NEUTRAL CONNECTION SHOULD NOT BE GROUNDED.
- SECONDARY CONNECTIONS SHOWN FOR TRANSFORMER WITH FOUR SEPERATE EXTERNAL SECONDARY TERMINALS.
- TRANSFORMERS RATING 7200-120/240 VOLT; (4 LV BUSHINGS)
- SECONDARY 208V "HIGH" LEG IS DESIGNATED ORANGE IN ACCORDANCE WITH THE NEC. SECTION 230-56.
- ADDITIVE POLARITY SHOWN; FOR INDIMIDUAL TRANSFORMERS WITH A SUBTRACTIVE POLARITY INTERCHANGE THE X1 AND X3 CONNECTIONS FOR THAT TRANSFORMER.





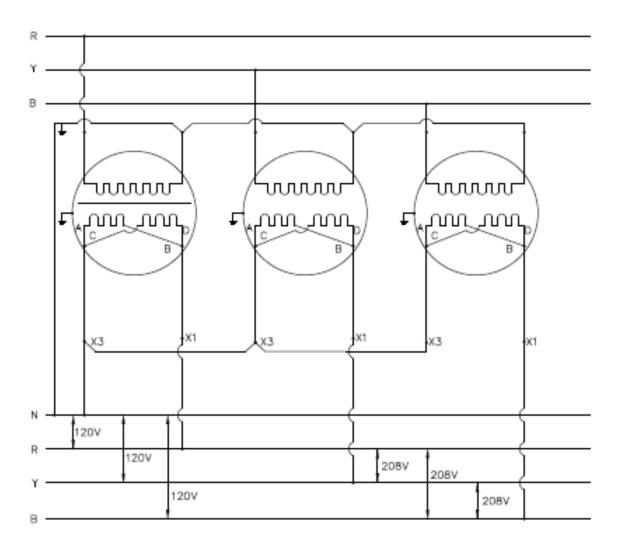
- INDICATES A CONNECTION TO THE POLE GROUND.
- FOR DISTRIBUTION CIRCUITS WITH THE YELLOW (CENTRE) PHASE MORE HEAVILY LOADED THAN THE RED AND THE BLUE PHASE, CONNECT THE LOAD TRANSFORMER TO THE RED OR BLUE PHASE.
- SECONDARY 208V "HIGH" LEG IS DESIGNATED ORANGE IN ACCORDANCE WITH THE NEC, SECTION 230—56.
- ADDITIVE POLARITY SHOWN; FOR INDIMOUAL TRANSFORMERS WITH A SUBTRACTIVE POLARITY INTERCHANGE THE X1 AND X2 CONNECTIONS FOR THAT TRANSFORMER.





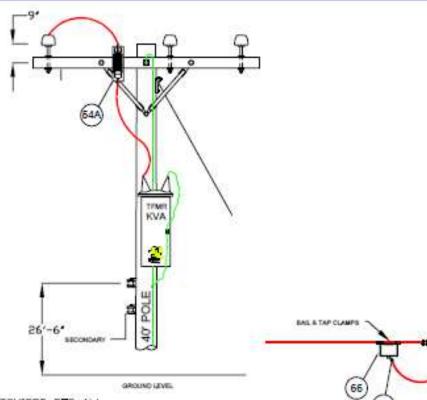
- 1. LINDICATES A CONNECTION TO THE POLE GROUND.
- 2. TRANSFORMER RATING 7200-277V.
- ADDITIVE POLARITY SHOWN; FOR INDIVIDUAL TRANSFORMERS WITH A SUBTRACTIVE POLARITY INTERCHANGE THE X1 AND X2 CONNECTIONS FOR THAT TRANSFORMER.





- INDICATES A CONNECTION TO THE POLE GROUND.
- TRANSFORMER RATING 7200-120V; 120/240V WINDING LEADS MODIFIED INTERNALLY IN THE TEST SHOP TO PRODUCE 120V ONLY BETWEEN X1 & X3 TERMINALS.
- FOR TRANSFORMERS WITH FOUR EXTERNAL SECONDARY BUSHINGS. SEE DIAGRAM Pg. 10-13.
- ADDITIVE POLARITY SHOWN; FOR INDIVIDUAL TRANSFORMERS WITH A SUBTRACTIVE POLARITY INTERCHANGE THE X1 AND X3 CONNECTIONS FOR THAT TRANSFORMER.



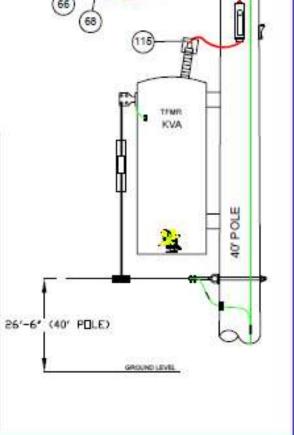


1. A 40' POLE IS REQUIRED FOR ALL TRANSFORMER INSTALLATIONS ON JOINT USE POLES UP TO 100 KVA. OVER 167KVA ASSESSEMENT ON POLE CLASS TO BE DONE FOR POLE LOADING

NOTES:

2. SEE DRAWING 10-15 FOR TX GROUNDING DEATILS.

NO.	QUAN	QUANTITY		MATERIAL	STOCK NO.
		50	>75		
26A		1	1	80REW-LAG 1/2"X 3"	744-00001
27		3	3	WASHER-SQ. 5/8"	973-00006
60		1	1	BRACKET, MOUNTING T	108-00009
16C		3	3	BOLT MACHINE 5/8/x/12	098-00015
68		1	1	CLAMP, TAP BRONZE #8 SOL	183-00006
115		1	1	GUARD, TEMR BUSHING	411-00002
29	- 8	3	3	WASHER - DOUBLE COIL 5/8"	973-00011
54A		1	1	Switch Cutout, Dist	264-00002
66		1	1	Clemp, Ball 1/0-477	183-00001
112		1	1	Clip, 5/8 Bonding	188-00002
70A		3	3	Connector, Bartap 250	213-00002
72		2	2	Connector, TFMR Ground	213-00010
998	0.00	15		Wire, 2/0 Copper PVC 600V	983-00003
82H		3	1 9	Sieeve-Service 2/0-2/0	785-00007
99C			25	Wire, Insulated, 40	983-00004
82L			3	Sieeve-Service 4/0-4/0	785-00010
28			5	Washer, Curved, 34"	973-00001
17A			2	Bolt, Machine 3/4'x12"	098-00009
uving			2	Washer, Double Coll 34"	973-00012
		1	1	Transformer	110000000000000000000000000000000000000
		1	1	Fuselnk	



10-13



#### CARRESSAN UTILITIES COMPANY, LTD.

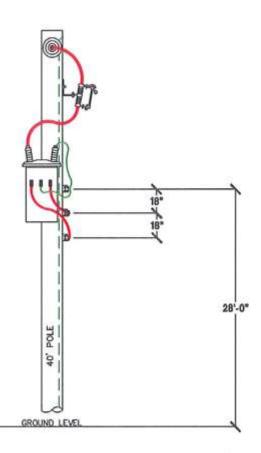
Fig. 2m St. C.F., Smill Super-Super-Super-Super-

# FROJECT CUC STANDARDS

DRAWING SINGLE PHASE TRANSFORMER INSTALLATION 10-167KVA

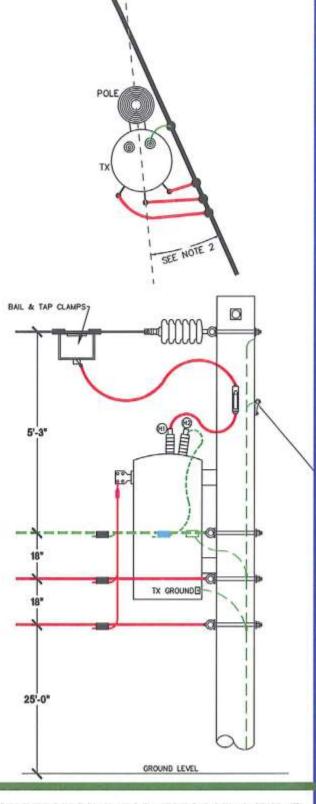
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8CALE:	NTS	THERT . 01 OF 01
DRAWN BY:	DM	REV.
CHECKED BY:	а	
APPROVED BY:	cue se	

# NOT FOR NEW CONSTRUCTION



#### NOTES:

- FOR EXISTING TRANSFORMER INSTALLATIONS ON 40' POLES. NEW INSTALLATIONS ARE TO BE INSTALLED ON 45' POLES.
- ROTATE EXISTING TRANSFORMERS (APPROX. 22.5' TO 45' SO THAT SECONDARY DOES NOT CONTACT TRANSFORMER





457 NORTH SOUND RD.
P.O. BOX 38 G.T., GRAND CAYMAN,
CAYMAN ISLANDS, B.W.I.
TELEPHONE: (345)-949-5300/5200

DATE: OCT. 2011 DRAWN: DAC M.

REV: E

DATE: May 27, 2015

DISTRIBUTION STANDARDS

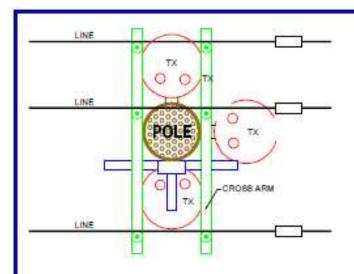
EXISTING SINGLE PHASE TRANSFORMER INSTALLATION 15-75KVA

APPROVED BY:

STANDARD NO.

DATE : 2016-04-28

10-13A



#### NOTES:

- THE CLUSTER MOUNT BRACKETS SHALL BE POSITONED ABOVE A THE NUETRAL BRACKET. AS SHOWN; CRILL HOLE FOR TOP CLUSTER MOUNT BRACKET 8-1/2" ABOVE THE NEUTRAL CLEVIS BOLT.
- 2. THE TRANSFORMER WAY COMMECTIONS SMALL BE AS PER PAGES 10—8/13
- 3. THE THREE PHASE FIBERGLASS STANDOFF BRACKET CAN BE ACCESSED WITH SWITCH STICK FROM GROUND
- 4. IF A 45' & ABOVE POLE IS NEEDED FIBERGLASS CUTOUT BRACKET TO BE USED

TEM NO.	QU	ANTI	ΤY	MATERIAL	STOCK NO.
	-37.5	50	>50		_
26A	4	4	4	Screw, Lag 1/2' x 3"	744-00001
27	3	3	8	Washer, Square 5/8"	973-00005
97	-1	-1	1.	Bracket, Cluster Mount	108-00005
16C	2	3	4	Bolt, Machine 5/8" x 12"	098-00015
66	3	.3	3	Clamp, Ball 1/0-477	183-00001
68	3	3	.3	Clamp, Tap Bronze #8 8of	183-00006
115	3	2	2	Guard, TFMR Bushing	411-00002
29	2	2	2	Washer-Double Coll 5/8	973-00011
54A	3	3	3	Switch Cutout, Dist	264-00002
998	25	200	512	Wire, 2/0 Copper PVC 600V	983-00003
-		25	25	Wire, 4/0 Copper PVC 600V	983-00004
82H	1		300	Sleave-Service 2/0-2/0	785-00007
82L		31	1	Sieeve-Service 4/0-4/0	795-00010
28		8	.6	Curved Washer	973-00011
100	1.3		6	Bolt, Machine 34"x 14"	The accounts were
27	1.5		4	Bolt, Machine 5/8" x 10"	973-00005
	3	3	3	Transformer	
	. 3	3	3	Fuselink	
			100		







#### CARRESCAN UTILITIES COMPANY, LTD.

CO Service Services

Displace (ALL ON THE TOTAL ON T

PROJECT CUC STANDARDS

DRAWING THREE PHASE TRANSFORMER BANK

DATE:	OCT. 2011
SCALE:	NTS
DRAWN BY:	DM

ORAWN BY: DM

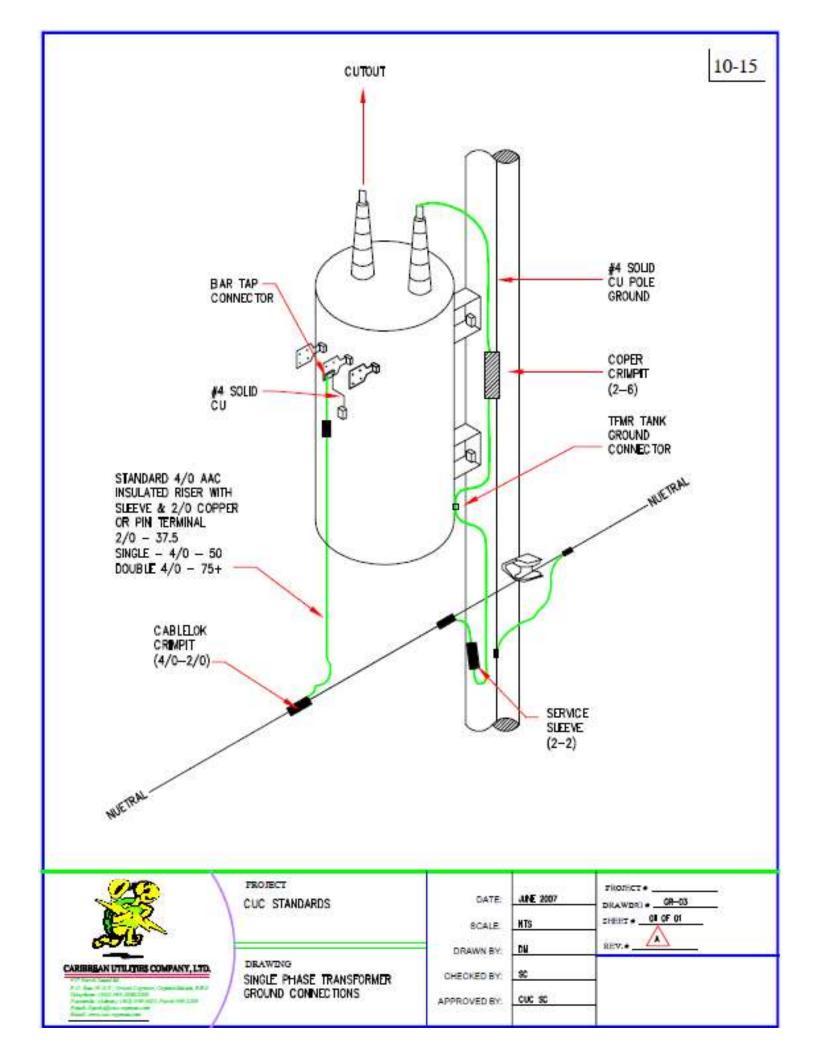
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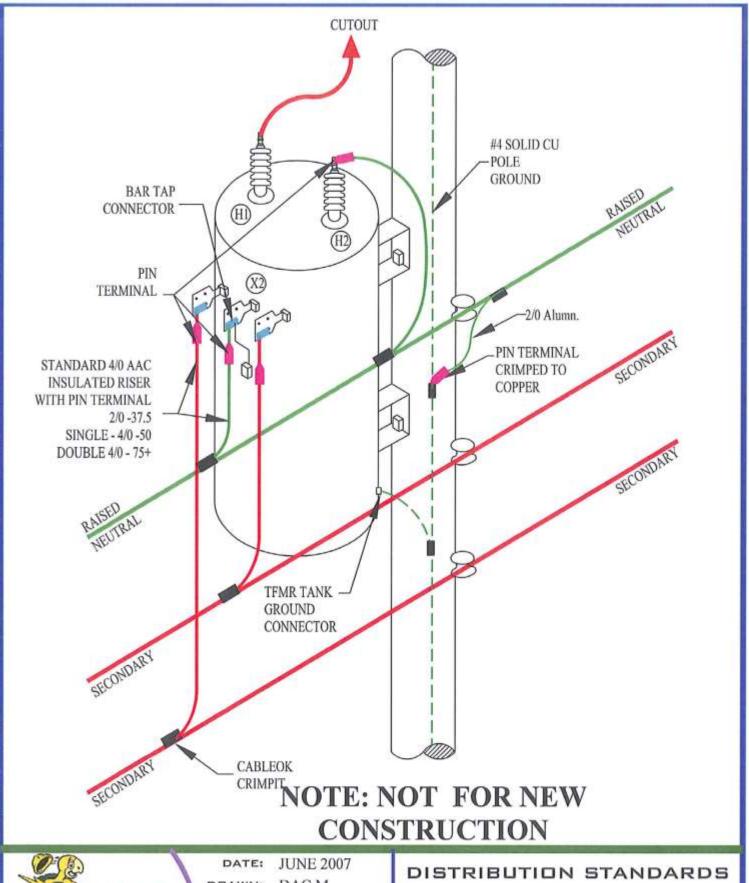
APPROVED BY: CUC BC

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REV. +







457 NORTH SOUND RO. P.O. BOX 38 G.T., GRAND CAYMAN, CAYMAN ISLANDS, B.W.I. TELEPHONE: (345)-949-5300/5200 DRAWN: DAC M.

REV: C

DATE: FEB 25, 2015

RAISED NEUTRAL SINGLE PHASE TRANSFORMER

DATE: 2016:04-78

STANDARD NO. 10-15A

THREE PHASE TRANSFORMER - FULL LOAD AMPERES

THREET HAGE TRANSFORMER			····	OLL LOAD AIIII LIKEO		
KVA	H.V.	120 V	208 V	240 V	277 V	480 V
75	3.47	361	208	180	156	90
100	4.63	481	278	241	208	120
150	6.94	722	416	361	313	180
225	10.42	1083	625	541	469	271
300	13.89	1443	833	722	625	361
500	23.15	2406	1388	1203	1042	601
750	34.72	3608	2082	1804	1563	902
1000	46.30	4811	2776	2406	2084	1203
1500	69.45	7217	4164	3608	3126	1804
2000	92.60	9623	5551	4811	4169	2406

120	120
208	208
240	240
277	277
480	480
THREE PHASE H V	12470

	IN RUSH CURRENT			COLD LOAD PICKUP		HOT LOA	D PICKUP
KVA	RUSH-12	IRUSH-25	I <sub>CLP-6</sub>	ICLP-3	I <sub>CLP-2</sub>	HLP-12	HLP-15
75	41.7	86.8	20.8	10.4	6.9	41.7	52.1
100	55.6	115.7	27.8	13.9	9.3	55.6	69.4
150	83.3	173.6	41.7	20.8	13.9	83.3	104.2
225	125.0	260.4	62.5	31.3	20.8	125.0	156.3
300	166.7	347.2	83.3	41.7	27.8	166.7	208.3
500	277.8	578.7	138.9	69.4	46.3	277.8	347.2
750	416.7	868.1	208.3	104.2	69.4	416.7	520.9
1000	555.6	1157.5	277.8	138.9	92.6	555.6	694.5
1500	833.4	1736.2	416.7	208.3	138.9	833.4	1041.7
2000	1111.2	2315.0	555.6	277.8	185.2	1111.2	1389.0

 $\frac{I_{\text{RUSH-}}}{12}$  IN RUSH @ 12 TIMES RATED CURRENT @ 0.01 SECONDS

IRUSH-25 IN RUSH @ 25 TIMES RATED CURRENT @ 0.01 SECONDS

ICLP-6 COLD LOAD PICK UP @ 6 TIMES RATED CURRENT @ 1 SECOND
ICLP-3 COLD LOAD PICK UP @ 3 TIMES RATED CURRENT @ 10 SECONDS
ICLP-2 COLD LOAD PICK UP @ 2 TIMES RATED CURRENT @ 900 SECOND
IHLP-12 HOT LOAD PICKUP @ 12 TIMES RATED CURRENT @ 0.1 SECOND
IHLP-15 HOT LOAD PICKUP @ 15 TIMES RATED CURRENT @ 0.1 SECOND

#### SINGLE PHASE TRANSFORMER - FULL LOAD AMPERES

			240
KVA	H.V.	120 V	٧
10	1.39	83	42
15	2.08	125	63
25	3.47	208	104
37.5	5.21	313	156
50	6.94	417	208
75	10.4	625	313
100	13.9	833	417
167	23.2	1392	696

	120	120
	240	240
	480	480
SINGLE PH	IASE	
H.V.		7200

	IN RUSH CURREN			COLD LOAD PICKUP	HOT LOAD P		AD PICKUP
KVA	IRUSH-12	IRUSH-25	ICLP-6	ICLP-3	ICLP-2	IHLP-12	HLP-15
10	16.7	34.7	8.3	4.2	2.8	16.7	20.8
15	25.0	52.1	12.5	6.3	4.2	25.0	31.3
25	41.7	86.8	20.8	10.4	6.9	41.7	52.1
37.5	62.5	130.2	31.3	15.6	10.4	62.5	78.1
50	83.3	173.6	41.7	20.8	13.9	83.3	104.2
75	125.0	260.4	62.5	31.3	20.8	125.0	156.3
100	166.7	347.2	83.3	41.7	27.8	166.7	208.3
167	278.3	579.9	139.2	69.6	46.4	278.3	347.9

IRUSH- IN DUIC

IN RUSH @ 12 TIMES RATED CURRENT @ 0.01 SECONDS

In Rush @ 25 Times rated current @ 0.01 Seconds

ICLP-6 COLD LOAD PICK UP @ 6 TIMES RATED CURRENT @ 1 SECOND

ICLP-3 COLD LOAD PICK UP @ 3 TIMES RATED CURRENT @ 10 SECONDS

ICLP-2 COLD LOAD PICK UP @ 2 TIMES RATED CURRENT @ 900 SECOND

IHLP-12 HOT LOAD PICKUP @ 12 TIMES RATED CURRENT @ 0.1 SECOND

IHLP-15 HOT LOAD PICKUP @ 15 TIMES RATED CURRENT @ 0.1 SECOND